



Geon™ Vinyl Rigid Extrusion 87727-0284

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Capstock	• Profiles	• Vertical Blinds
Appearance	• Translucent		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.38	1.38	ASTM D792
PVC Cell Classification	11553	11553	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	416000 psi	2870 MPa	ASTM D638
Tensile Strength ² (Yield)	8250 psi	56.9 MPa	ASTM D638
Flexural Modulus	423000 psi	2920 MPa	ASTM D790
Flexural Strength	13600 psi	93.5 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	3.9 ft·lb/in	210 J/m	
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	0.65 ft·lb/in	35 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	0.30 ft·lb/in	16 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ³	1.49 in·lb/mil	66.3 J/cm	
73°F (23°C) ⁴	3.94 in·lb/mil	175 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	85	85	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	142 °F	61.1 °C	
CLTE - Flow	3.9E-5 in/in/°F	7.0E-5 cm/cm/°C	ASTM D696
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm), TP)	5VA	5VA	UL 94

Additional Information

Note: The Cell Classification was determined using the notched Izod test with injection molded samples.
Physical property testing was based on the Geon® 87727 Trans 0020.

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Procedure A, C.125 Dart

⁴ Procedure B, C.125 Dart



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